

CHUCKY PVC VACUUM KIT INSTRUCTIONS

The coupling has been squared and is already press fit into the groove of the Chucky PVC Vacuum Kit hub.

Check the fit of the PVC Coupling to the insert making sure that it is tight. In the event it is loose; you can wrap masking or other tape around the coupling. Usually one or two wraps will suffice.

This is due to the manufacturing process of various companies who make PVC Couplings. Remember, they were NOT made with the intention of being used as a Woodturning Vacuum product.

To make sure the coupling is properly seated in the hub, you can put a board on the coupling and tap on it to make sure it is properly installed.

Install the seal.

DO NOT GLUE THE SEAL ONTO THE PVC BODY.

If the seal is a little loose, you can adjust the wall thickness of the coupling by wrapping it with masking tape to enlarge its outside diameter. Usually two or three wraps of one inch wide masking tape works well but more or less may be required.

Your kit may contain an Aluminum or Plastic Spacer. Put it over the spindle and screw the Vacuum Kit onto your spindle. This spacer helps to keep the hub from locking onto the spindle – similar to what can happen with a scroll chuck.

Turn your lathe to a slow speed to check for any run-out of the Vacuum Chucky assembly. Some adjusting or truing of the PVC may be necessary to get it to run true. As mentioned above, check that the PVC is inserted flush to the Chucky Insert.

The safe use of any Rubber Chucky product is entirely the responsibility of the purchaser/user. If you do not agree with this, please return the Rubber Chucky product immediately for a full refund. Your use of any Rubber Chucky Products, LLC product will constitute your agreement to your responsibility.

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* OneWay lathes have a recess in the spindle. The hole in the spacer is offset to accommodate this recess. Make sure you have installed the spacer so that it aligns with the recess. This may or may not be necessary for other lathes with a M33-3.5 spindle.