

## **CHUCKY PVC VACUUM KIT INSTRUCTIONS**

The coupling has been squared and is already press fit into the groove of the Chucky PVC Vacuum Kit hub.

Check the fit of the PVC Coupling to the insert making sure that it is tight. In the event it loosens, you can wrap masking or other tape around the coupling. Usually one or two wraps will suffice.

To make sure the coupling is properly seated in the hub, you can put a board on the coupling and tap on it to make sure it is properly seated.

Install the seal.

**DO NOT GLUE THE SEAL ONTO THE PVC BODY.**

**If the seal is a little loose, you can adjust the wall thickness of the coupling by wrapping it with masking tape to enlarge its outside diameter. Usually two or three wraps of one inch wide masking tape works well but more or less may be required.**

Put the Aluminum Spacer over your spindle and screw the Vacuum Kit onto your spindle. The hole in the spacer is for removing the kit from the spindle. (**\*Oneway lathe customers see note below**) It prevents a metal to metal lock up on the spindle and makes it easy to remove the Vacuum Kit. Lock the spindle and simply insert an old screwdriver (grind the end off) and gently turn the spacer toward you. This will loosen the Vacuum Kit enough so that you can unscrew it by hand.

Turn your lathe to a slow speed to check for any run-out of the Vacuum Chucky assembly. Some adjusting or truing of the PVC may be necessary to get it to run true. As mentioned above, check that the PVC is inserted flush to the Chucky Insert.

**The safe use of any Rubber Chucky product is entirely the responsibility of the purchaser/user. If you do not agree with this, please return the Rubber Chucky product immediately for a full refund. Your use of any Rubber Chucky Products, LLC product will constitute your agreement to your responsibility.**

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**\* OneWay lathes have a recess in the spindle. The hole in the spacer is offset to accommodate this recess. Make sure you have installed the spacer so that it aligns with the recess. This may or may not be necessary for other lathes with a M33-3.5 spindle.**