

Chucky Vacuum Face Plate Instructions

CAUTION CAUTION CAUTION

The vacuum created with this product can be **SUBSTANTIAL**. Be sure to use a bleeder valve to reduce the pressure and prevent collapsing your workpiece. If your vacuum system doesn't have one – **ADD ONE!**

It is suggested that you start with the bleeder valve closed and gradually open it to increase the vacuum. We cannot be responsible for damage to your workpiece.

Due to centrifugal force; abrupt stopping of your lathe could result in the Chucky Vacuum Plate unthreading from the spindle. We suggest you keep your vacuum running until the spindle stops turning or if you have a variable speed lathe, gradually slow down the spindle until it stops. **BE CAREFUL WHEN REMOVING THE FACE PLATE AS IT IS HEAVY – HOLD ONTO THE FACE PLATE AND TUN YOUR SPINDLE WITH THE HANDWHEEL.**

Your Chucky Vacuum Face Plate comes with a spacer/alignment rings. Place an alignment ring over your spindle and then thread the Chucky Vacuum Face Plate onto your spindle. If there is excessive wobble you may have to try a combination of Spacers to minimize wobble. This is simply because no two spindles are exactly the same length and you are locating a thread on a thread. You may experience a slight wobble – this is normal due to the mass of material in this product and its diameter but the spacer should eliminate most of it. You may or may not have to use all of the Spacer rings.

If using the Alignment Adapter – simply screw it (along with the mounted workpiece) in the Scroll Chuck. Then thread either the Arbor or your Live Center into the Alignment Adapter. Bring it up to the Face Plate and put slight pressure on it with your Tail Stock. Turn on the vacuum and adjust with your bleeder valve. You may have to add additional pressure via your tailstock by turning its handle to ensure even pressure – especially if the workpiece is not square at the rim.

The Alignment Adapter also has a hole in it to enable you to mark the center of your workpiece with the supplied pencil. If using for Offset Turning install the Alignment Adapter into the Face Plate and mount onto your Live Center (Live Center with removable cone required).

If using for a sanding disk, apply the disk to the backside; mount the Face Plate so the soft side faces the Headstock and install on your spindle.

The safe use of any Rubber Chucky product is entirely the responsibility of the purchaser/user. If you do not agree with this, please return the Rubber Chucky product immediately for a full refund. Your use of any Rubber Chucky Products, LLC product will constitute your agreement to your responsibility.

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