

## Vacuum Cone Instructions

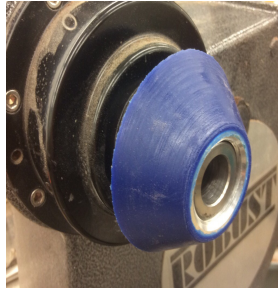
These instructions are for both the Chucky Vacuum Cone and the Large Chucky Vacuum Cone.  
You must supply your own vacuum system to fully use this product for its intended purpose.

While you may use this product with a “Lamp Rod” vacuum system – due to it protruding from the spindle it may limit the holding of your workpiece.

The enclosed nylon spacer ring(s) are used in case your spindle protrudes past the Vacuum Cone. The spacers may vary according to the spindle size. There may be multiple rings or just one thicker ring; you may or may not need to use all or any of them.

The Chucky Vacuum Cone is specifically designed for holding smaller workpieces like small boxes, bowls, etc. The Large Chucky Vacuum Cone is for larger pieces but remember that these cones are meant for light material removal and sanding or finishing of your workpiece.

It may be mounted on your headstock spindle in either of the two following positions to accommodate the inside or outside of the workpiece.



Here are some examples of workpieces being held with the Chucky Vacuum Cone in both mounting positions.



**It is recommended that you use your live center whenever possible.**

**The safe use of this product is entirely the responsibility of the purchaser. If you do not agree with this, please return the Rubber Chucky product immediately for a full refund. Your use of this product will constitute your agreement to your responsibility.**

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