

Chucky MT2 Vacuum Arbor Instructions

Made from 6061 Aluminum (which is softer than your spindle so it won't damage the spindle) this versatile Chucky Vacuum Arbor has a Morse Taper 2 that fits into the MT2 Headstock spindle.

Only use in the Tailstock if you do not wish the item to turn – this is NOT a live center!
An example of this would be our Finial Chucky where mounted on the Arbor; it is stationary and only the bearing inside it turns.

It has a 1/4” thru hole to allow it to be used with your vacuum system.

Please Note that 3” Chucky Extensions can NOT be used with this product.

It also comes with two 3/4-10 Jam Nuts that can be used to help align various Rubber Chuckies if necessary and prevents them from moving along the threaded portion of the arbor.
Even if it is not used for this; it is good to keep at least one nut on the arbor to prevent the Rubber Chucky from becoming thread locked on the arbor.

Insert the Morse Taper end of the MT2 Chucky Arbor into your Headstock Spindle.

Gently tap the end of the arbor with a wood or rubber mallet–this “seats” the Morse Taper.

DO NOT use any metal object for this operation as it could cause damage to the arbor or your lathe.

Thread the Jam Nut toward the headstock far enough to allow the Chucky to be installed. Next bring the Jam Nut up flush to the Chucky . Turn on your lathe to a **slow speed**. If the Chucky needs to be trued up, do so at this time.

This arbor is available in 3” and 4” versions.

The included “O” rings may or may not be necessary ~ only use at your discretion.

You cannot use a Draw Bar with this product.

We also offer other Chucky MT2 Arbors available here
https://www.rubberchucky.com/store/p34/Chucky_Arbors.html#/

**Please read all product use descriptions and instructions or recommendations.
The safe use of this product is entirely the responsibility of the purchaser. If you do not agree with this, please return the Rubber Chucky product immediately for a full refund. Your use of this product will constitute your agreement to your responsibility.**

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