

Tool Rest Adjuster Instructions

Note: Contains a Neodymium Magnet
Use caution if you have a pacemaker or other similar device.
Use at your own risk!

1. MAKE SURE YOUR LATHE IS STOPPED!!
NEVER ADJUST YOUR TOOL REST WHEN SPINDLE IS TURNING

- 2. Put the Stop Collar on your tool post - do not tighten the set screw yet as it needs to move on the tool rest post.**
- 3. Insert your tool rest post into the banjo of your lathe. Raise your tool rest so that the top of it is parallel to the center point on your live center.**
- 4. Put the Tool Rest Adjuster under the stop collar on the tool rest post and set the stop collar at the 1" height of the Step Chucky mark.**
Tighten the set screw of the stop collar.
The Stop Collar only has to be set once.
If you have multiple tool rests, this has to be done to each one.
We recommend purchasing extra stop collars for this purpose.
- 5. Chose the chisel you wish to use and make note of the shank diameter.**
- 6. Insert the Step Chucky under the stop collar to the appropriate height for the chisel shank.**
- 7. This will automatically set the tool to the center of your live center.**

Remove the Step Chucky
Do not use while spindle is turning!!!

When using with a Jet or Powermatic full size lathe the height adjustments are limited due to the configuration of the base of the tool rest.

No stop collar is necessary when using one of these tool rests.

Please also note that we have not been able to test this product with all tool rests.

The safe use of any Rubber Chucky product is entirely the responsibility of the purchaser/user. If you do not agree with this, please return the Rubber Chucky product immediately for a full refund. Your use of any Rubber Chucky Products, LLC product will constitute your agreement to your responsibility.

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