

## **Scoop/Offset/Sphere Chucky Instructions (AKA The SOS Chucky)**

**Originally Designed as a Coffee Scoop Chucky to make it easier to hollow out the cup portion of the scoop; through testing we found many more uses like hollowing and decorating Spheres and other items like small boxes etc.**

**To install, simply remove the jaws from your Scroll Chuck.  
(Sorry, but it won't work on an Easy Wood quick change type chuck).**

**This set includes both of the the following Screw sizes (and lock washers).  
5mm x .08 x60mm (Some PSI and Grizzly Scroll Chucks)  
6mm x 1 x 60mm (Most Common)**

**Double check that you have the correct size thread Pan Head Machine Screw to fit your chuck threads.**

**When installing them; put the included lock washers in the top holes of the Chucky.**

**Most Scroll Chucks have two threaded holes to attach the jaws these Chuckies only require the use of one hole for each Chucky.**

**We suggest starting with the outboard hole for all four Chuckies, thus allowing for the largest workpiece to fit between the Chuckies.**

**Loosely tighten each Chucky at first – adjust your scroll chuck to its largest and smallest size to see how the Chuckies are lining up and check if your workpiece will fit - then go back and securely tighten each Chucky.**

**It is your responsibility to use the proper screw to fit your chuck threads!!**

**We are not responsible if you strip the threads of your Scroll Chuck.**

**If you find that a chuck takes a different size screw; they are available at most hardware stores.**

**These Chuckies are made so that they may be installed with the larger or smaller diameter on the top.**

**You can install them in any configuration to securely accommodate your workpiece.**

**You may also alter the diameter if need be, by mounting it in a scroll chuck and sanding the diameter of the Chucky – it doesn't take much effort to sand them as the material is easily removed. Make sure that you leave ample material around the screw hole.**

**If you are using the SOS Chucky for “offset” turning; stagger one or more of the Chuckies in the inboard or outboard scroll chuck jaw hole.**

**You may also need to “flip over”one or more of the Chuckies to accommodate your workpiece.**

**In other words, install in whatever configuration is required to securely hold your workpiece.**

**Ensure the Chuckies are securely tightened to the chuck ~ check this often!**

**The SOS Chuckies can also be used with Cole Jaws in whatever configuration suits your needs.**

**If you have a handle on your workpiece take care to ensure it doesn't hit your banjo, tool rest or worse yet you!  
Always check to ensure that the SOS Chucky and workpiece are securely held to your Scroll Chuck.**

**The safe use of this product is entirely the responsibility of the purchaser. If you do not agree with this, please return the Rubber Chucky product immediately for a full refund. Your use of this product will constitute your agreement to your responsibility.**

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