

## Chucky MT2 Arbor Instructions

Made from 6061 Aluminum (which is softer than your spindle so it won't damage the spindle this versatile Chucky Arbor has a Morse Taper 2 that fits into the MT2 Headstock spindle.

Only use in the Tailstock if you do not wish the item to turn – this is NOT a live center!  
An example of this would be our Finial Chucky where mounted on the Arbor; it is stationary and only the bearing inside it turns.

It has a 1/4" x 1" hole in the Threaded end. This hole also has a threaded cross hole with a 3/32 Set Screw. This is to accommodate anything with a 1/4" diameter shank; such as a buff, sanding disk etc. Simply tighten the set screw to secure the inserted shank.

Great for finishing the inside of small boxes, goblets, birdhouses etc.

On the taper end is a 1/4-20 threaded hole for a Draw Bar.

Please Note that 3" Chucky Extensions can also be "piggy backed" to the Chucky arbor ~ great for reaching deeper workpieces.

The 3/4-10 thread on the Chucky MT2 Arbor is interchangeable with most Rubber Chuckies.

It also comes with a 3/4-10 Jam Nut that can be used to help align various Rubber Chuckies if necessary. Even if it is not used for this; it is good to keep it on the arbor to prevent the Rubber Chucky from becoming thread locked on the arbor.

This arbor is available in 3" and 4" versions. The 3" version is most commonly used but the optional 4" version is available when just a little more thread is desired.

The 12" Arbor for our Reverse Chucky can also be used in the above applications.

We also offer a 3" and 4" Chucky Vacuum Arbors that have a thru hole for vacuum but of course can not be used with a draw bar.

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Insert the Morse Taper end of the MT2 Chucky Arbor into your Headstock Spindle.

Gently tap the end of the arbor with a wood or rubber mallet–this "seats" the Morse Taper to the spindle.

**DO NOT use any metal object for this operation as it could cause damage to the arbor or your lathe.**

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Thread the Jam Nut toward the headstock far enough to allow the Chucky to be installed. Next bring the Jam Nut up flush to the Chucky . Turn on your lathe to a **slow speed**. If the Chucky needs to be trued up, do so at this time.

### **NOTE**

**We have been advised that some are recommending the use of two Chucky Arbors (one in the Headstock Spindle and one in the Tailstock) to assemble Pen Hardware.**

**Please be advised that we DO NOT recommend using the Chucky Arbors**

**in this manner as it could cause damage or get stuck. We will **NOT** be responsible for any damage caused by using the Arbors for this process.**

**FURTHERMORE it will void any warranty! If you do use the Arbors in this manner you do so at your own risk!**

Please read all product use descriptions and instructions or recommendations. The safe use of this product is entirely the responsibility of the purchaser. If you do not agree with this, please return the Rubber Chucky product immediately for a full refund. Your use of this product will constitute your agreement to your responsibility.

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