

Micro Chucky Set Instructions

The Micro Chucky Set consists of two Chuckies and a MT2 Chucky Arbor.



If you already have an arbor, it can be purchased without the Chucky Arbor.

The Chuckies can only be used in the headstock with the MT2 Chucky Arbor, or in the tailstock (with a Live Center that has a removable cone).

Before using your Chucky, check that it is running true.

If using in the headstock:

Insert the Morse Taper end of the MT2 Chucky Arbor into your Headstock Spindle.

Gently tap the end of the arbor with a wood or rubber mallet – this “seats” the Morse Taper. **DO NOT use any metal object for this operation as it could cause damage to the arbor or your lathe.**

Thread the Jam Nut toward the headstock far enough to allow the cone to be installed, then install the Chucky..

Next bring the Jam Nut up flush to the Cone. Turn on your lathe to a **slow speed**. If the cone needs to be trued up, do so at this time.

If necessary, to true up your product, we suggest to gently place the shank of a chisel on the surface of the applicable Rubber Chucky while it is turning - if it bounces then it needs to be trued up.

If this is the case; we suggest making a **very light** shear cut to the surface. We use a gouge but feel free to use the tool of your choice. Then repeat the aforementioned process of placing the chisel shank on the surface - if it doesn't bounce then it is trued up. Repeat the above process as necessary. Be careful with this procedure; if you don't understand it please contact us for further instructions before proceeding.

Do this procedure to each Chucky.

If using on the Live Center:

Once trued simply screw the Chucky onto the Live Center thread. If the Chucky does not screw all the way on the Live Center then install the jam nut that came with the arbor on the threads of the Live Center; install the Chucky and bring the jam nut forward to meet flush with the Chucky.

The safe use of this product is entirely the responsibility of the purchaser. If you do not agree with this, please return the Rubber Chucky product immediately for a full refund. Your use of this product will constitute your agreement to your responsibility

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