

## Finial Chucky Instructions

The Finial Chucky is just the thing for turning and finishing finials.

You **DO NOT** want the Finial Chucky itself to turn because it has a bearing in it that turns. This bearing is where the tip of the finial is inserted, giving it support and stability while turning.

**DO NOT use too much Tailstock Pressure – too much pressure can result in cracking the Finial Chucky. This is only used to stabilize the Finial – use only enough pressure to hold the Finial. Remember, this is a bearing and you want the Finial to turn!**

Available in two versions and two different size bearings. These instructions are for all Finial Chuckies.

**NOTE:** If you already have one of our arbors you can use that one and purchase only the Finial Chucky.

1.) **FINIAL CHUCKY ONLY** This mounts on your live center (with removable cone removed) thread, Next, insert the bar that came with the live center into the hole in the body of the live center to keep it from turning. Be sure to insert it with the hole in a vertical position with the heavy knob of the bar on the top. Thread the enclosed jam nut on the live center until it stops and then install the Finial Chucky until it also stops. Ensure that the nut is brought up to meet the base of the Finial Chucky.

2.) **FINIAL CHUCKY AND MT2 ARBOR** This would be the best option if you do not have a live center with removable cone.

Insert the MT2 Arbor into your tailstock. Gently tap the live center with a wood or rubber mallet to “seat” the arbor in your tailstock. **DO NOT** use any metal object to “seat” the arbor as it could cause damage to your lathe or arbor.

Thread the enclosed jam nut all the way on the arbor, then install the Finial Chucky until it stops.

Ensure that the nut is brought up to meet the base of the Finial Chucky.

To remove the arbor from your tailstock, it may be necessary to use your knockout bar.

In the event the bearing comes out of the Finial Chucky; simply press it back into the recessed area and gently tap it down with an appropriate tool. This may happen if too much pressure was applied at the tailstock and the finial becomes wedged into the bearing.

If you are having trouble re-inserting the bearing; **LIGHTLY** heat it with a heat gun. Hold it above the Finial Chucky about 8 inches and wave it about for 5 to 10 seconds. Don't get it too hot – just luke warm! Then insert the bearing as explained above. We have included an extra bearing in case the one that was in it is hiding someplace in your shop.

**PLEASE NOTE:** The Finial Chucky will not work with a Robust Live Center because there is no way to stop the shaft from turning – in this case you must mount the Finial Chucky on a Chucky Arbor.

**The safe use of any Rubber Chucky product is entirely the responsibility of the purchaser/user. If you do not agree with this, please return the Rubber Chucky product immediately for a full refund. Your use of any Rubber Chucky Products, LLC product will constitute your agreement to your responsibility.**

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