

## Expansion Chucky Instructions

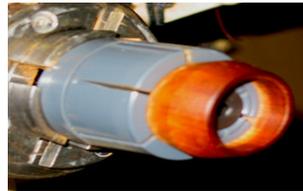
The Expansion Chuckies are offered in 1" and 2" versions. Each Expansion Chucky includes seven ring sizes in 1/8" diameter increments.



They can be used for many items and are adjustable in two ways; by turning the Hex Bolt from the front or rear of the Expansion Chucky.

The base unit is available in 1" and 2". Each Expansion Chucky includes seven ring sizes in 1/8" increments.

If you are using it to turn a bracelet, napkin ring or similar item; put the Expansion Chucky in your scroll chuck and adjust it by turning the bolt with a 7/32 Allen wrench from the front of the chucky.



If using it to hold an ornament, hollow form, goblet or similar item; put the Expansion Chucky in the end of the vessel and adjust it from the back with a 5/16" wrench or socket. You would turn the wrench to the left to expand the ring when adjusting it from the back. Then mount the Expansion Chucky in your scroll chuck.



For different size holes, simply slip the appropriate ring onto the base unit and expand the rings. The 1" Expansion Chucky allows for hole openings of 1" through 1 7/8" while the 2" allows for holes from 2" through 2 7/8". These sizes are in 1/8" increments.

The ring sizes only expand approximately .020. It is important to plan the hole size to fit the expansion ring you are going to use.

**When mounting the workpiece to the Expansion Chucky, be very careful to not expand it so tight that it cracks the workpiece.**

**For different sizes, simply slip the appropriate ring onto the base unit and expand the rings. The ring sizes only expand approximately .020. It is important to plan the hole size to fit the expansion ring you are going to use.**

**Please note: The Expansion Chucky should be used for finish operations and light cuts only i.e. very light cuts, light sanding, finishing, buffing etc . Although your skill level may allow you to take very light cuts to the workpiece doing so is done at your own risk as you could spin the ring on the hub. If this happens, remove and inspect it immediately as you do not want it to “weld” itself to the hub.**

**The safe use of any Rubber Chucky product is entirely the responsibility of the purchaser/user. If you do not agree with this, please return the Rubber Chucky product immediately for a full refund. Your use of any Rubber Chucky Products, LLC product will constitute your agreement to your responsibility.**

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