

## **Easy Turn Chucky Instructions (Turn Spheres and More)**

Unless ordered without the Chucky MT2 Arbor, this system consists of two Double “V” Chuckies with Red protective covers, two Safety Collars (with set screws), an Allen Wrench, a Chucky MT2 Arbor and extra set screws.

### **PLEASE NOTE:**

If you already have a Chucky MT2 Arbor; you can use that but  
this item is not designed to work without one.

You will also need a Live Center that exposes 3/4-10 threads by removing the cone.

Start with turning a cylinder that is the same length as the diameter.

Remove the shipping/storage covers from the Double “V” Chuckies.

Install them onto the arbor in the headstock and the Live Center with removable cone.

Turn a tenon on one side of the cylinder (usually the Live Center side).

After turning a tenon slide the Safety Collar over the tenon and secure it with the set screw.

To prevent damaging the “Double V” Chucky when turning the tenon – turn the wood down until it is close to the “Double V” Chucky diameter then sand it so that you can slip the Safety Collar over the tenon.

We suggest tightening the set screw into the exposed wood of the tenon.

When storing the collar secure it to one of the wrench flats.

Next, turn a tenon on the other side and secure the Safety Collar as described above.

In the videos on the website you will see that you can see the "shadow" of a sphere when the blank is turning.

Simply remove material to match this shadow.

To remove the tenons we suggest either our Sphere Chucky or our Anything Chucky (sold separately)

The Easy Turn Chucky can also be used to turn Cubes both on center and offset  
but be very careful and take small cuts.

Replace the Red shipping/storage covers when finished. It is also a good idea to reinstall them if you leave the Easy Turn Chuckies on your lathe when not in use! Be careful ~ they are sharp and can hurt you!

**Special Note: You can also check the concentricity of your Sphere by holding one of the safety collars flat sides up to it.**

**Please read all product use, descriptions and instructions or recommendations.**

**The safe use of this product is entirely the responsibility of the purchaser. If you do not agree with this, please return the Rubber Chucky product immediately for a full refund. Your use of this product will constitute your agreement to your responsibility.**

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