

Cylinder Vacuum/Jam Chucky Instructions

These instructions are for all sizes.

If being used as a Jam Chuck they may be mounted in a scroll chuck, on a live center (with removable cone) or with our optional arbor.

Please note you can use either our MT2 Arbor or our MT2 Vacuum Arbor for jam chucking.

When using as a Vacuum Chuck you will need our MT2 Vacuum Arbor mounted in the lathe headstock.

PLEASE NOTE

To utilize it as a Vacuum Chucky you will ALSO need a “plug-in type vacuum adapter available for many different lathes on our website (Vacuadapter) in the vacuum products section.

The “Lamp Rod” style vacuum adapter will NOT WORK with this product.

The difference between our arbors is that the Vacuum Arbor has a hole bored through it to allow for the vacuum while the MT2 Chucky Arbor has a 1/4-20 tapped hole in the taper end to accommodate a draw bar and also has a 1/4" hole (with a cross drilled hole and set screw) for adding auxiliary items such as a buff or sanding disk.

The 3" Chucky Arbor is not used for Vacuum Chucking.

Both MT2 Arbors are sold separately but if you already have one or both you can use them accordingly.

Experiment with holding different workpieces you will appreciate its versatility.

When using as a Vacuum Chuck remember to take light cuts.

The safe use of any Rubber Chucky product is entirely the responsibility of the purchaser/user. If you do not agree with this, please return the Rubber Chucky product immediately for a full refund. Your use of any Rubber Chucky Products, LLC product will constitute your agreement to your responsibility.

WWW.RUBBERCHUCKY.COM

sales@rubberchucky.com

248-877-0828