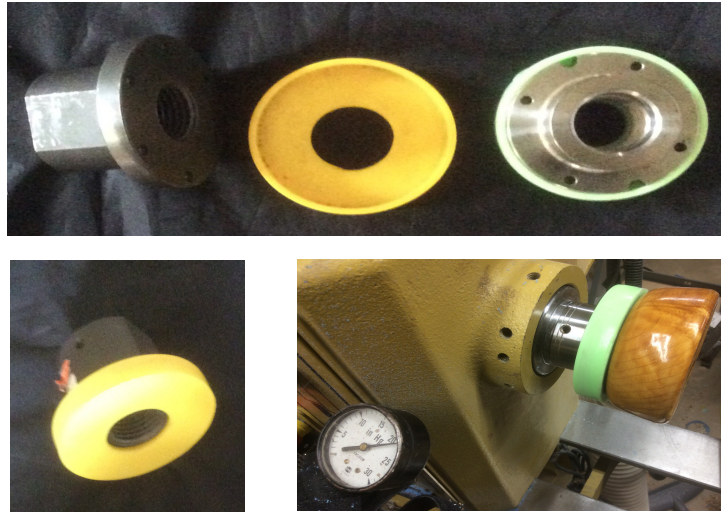


Chucky Vacuum Face Plate Seal Instructions

There is no need to glue the seal onto the face plate.
With the workpiece properly installed the vacuum will hold it in place.

Install your faceplate and vacuum system on your lathe.
Slip the Chucky Vacuum Face Plate Seal onto the face plate.
Align your workpiece to the face plate.
Turn on your vacuum system.



NOTE: We recommend that vacuum chucking only be used for light finish cuts and/or sanding. If using your vacuum chuck for removing the tenon; ensure that you take small cuts as trying to remove too much material at once can result in dislodging your workpiece.

Do Not use without vacuum or as a Jam Chuck.

When possible always use your tailstock with a live center along with the vacuum chuck.

DO NOT mount a flat workpiece to the Chucky Vacuum Face Plate Seal as it will not create sufficient vacuum to hold the workpiece. In order to create enough vacuum the workpiece must be “cupped” to increase the volume of vacuum.

The amount of vacuum you generate will vary according to your vacuum system and your proximity to sea level.

If the seal is too loose on the face plate, add a couple of wraps of masking tape to the perimeter of the face plate and remount the seal.

The safe use of any Rubber Chucky product is entirely the responsibility of the purchaser/user. If you do not agree with this, please return the Rubber Chucky product immediately for a full refund. Your use of any Rubber Chucky Products, LLC product will constitute your agreement to your responsibility.

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