

## Ways to install your Rubber Chucky.

Most Rubber Chuckies can be used three different ways.

1. Held in the headstock by the tenon with a scroll chuck.

Shown below is the front and back of a No-Nose Chucky – note the tenon (which is harder than the body) of the chucky so it can be held in a scroll chuck. Also shown is an Original Rubber Chucky mounted in a scroll chuck.

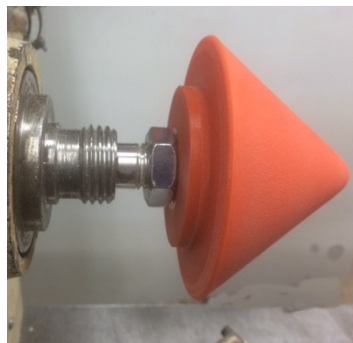


2. Held in the headstock with our Optional MT2 Arbor.

The arbor shown below has a 1/4" X 1" hole in the threaded end to accommodate a buff, sanding disc, etc. that are mounted to a shank. It also has a 1/4-20 threaded hole in the taper end for a drawbar (not included).



Shown below is an Original Rubber Chucky mounted in the headstock on our optional MT2 Arbor.



**NOTE:** If you purchased a Chucky MT2 Arbor; it came with a 3/4-10 jam nut.

**It is there for a purpose and is very important that this nut be used.** Thread the nut toward the taper end to allow for clearance of mounting the Chucky. Hand tighten the Chucky onto the arbor until it stops. Tighten the nut to the tenon on the Chucky to prevent it from over tightening and threading too far onto the arbor. Failure to do this may cause the Chucky lock on the arbor or crack the tenon.

3. Held in the tailstock with a Live Center with a removable cone.  
You must have a live center like the one shown below to utilize this option.



Shown below is a Sphere Chucky set mounted on a Live Center and also in the Headstock with the MT2 Arbor.



These are just some examples of the many configurations with which a Rubber Chucky can be utilized.

#### **Important Note**

If using an XL Chucky and mounting with an arbor do not use an arbor extension.

The weight of the XL Chucky being extended may cause excessive runout or damage to the XL Chucky and void the warranty.

We also recommend that the Arbor not be used in conjunction with a scroll chuck for any Rubber Chucky product.

Use one or the other but not together.

**The safe use of any Rubber Chucky product is entirely the responsibility of the purchaser/user. If you do not agree with this, please return the Rubber Chucky product immediately for a full refund. Your use of any Rubber Chucky Products, LLC product will constitute your agreement to your responsibility.**

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