

Crush Grind Chucky Instructions

The Crush Grind Chuckies come in two styles. One for the Crush Grind mechanism with the shaft and one for the mechanism without the shaft.

Follow your instructions that came with whichever Crush Grind Mechanism you purchased. These instructions just show various combinations of how the Crush Grind Chuckies hold the workpiece. These instructions are the same for both styles of Crush Grind Mechanisms.

Both Chuckies are made slightly oversize to accommodate the difference brands of Forstner bits or drills as they are not all exactly the same size; even though they say they are – they aren't.

Drill the appropriate holes in a scrap piece of wood and fit the chucky to the hole. It is easy to resize the chucky with sandpaper while turning it on the lathe. Try just a **light touch** of the sandpaper. We suggest 180 or higher grit. If you have a square carbide chisel, this also works well but take **VERY LIGHT CUTS**. Please only try this method if you are an experienced turner.

In the event you are too aggressive and make the chucky too small, this is easily corrected by wrapping a piece of tape around the chucky diameter.

The Chuckies can be used in the headstock with a Scroll Chuck or our Optional MT2 Arbor, or in the tailstock with a live center (with removable cone).



Optional MT2 Arbor



Shaft Crush Grind held with Chucky for finishing



Complete Mill held with two Chuckies : Note end of the Chucky in the Scroll Chuck has been

radiused to accommodate the curve of the Mill. This is to be done by the owner to their preference.



The pictures above show the Chuckies using the Optional Arbor.

Note that the Chuckies can also be used in either the Headstock or Tailstock as shown in the above two pictures.



This can be done with the Optional Arbor or with your scroll chuck.

Please read all product use, descriptions and instructions or recommendations. The safe use of this product is entirely the responsibility of the purchaser. If you do not agree with this, please return the Rubber Chucky product immediately for a full refund. Your use of this product will constitute your agreement to your responsibility.

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