

Chucky Live Center Cone Alternative Instructions

Unscrew the Aluminum Cone from your Live Center. To do this, put the long rod that came with your live center into the hole so that it stops the innards from freely rotating.

This rod can also be used to knock out the sharp point. Yep! That's what that rod is for! :-) In case you have used that rod for a toothpick or misplaced it, you can use anything that will fit in the hole.

Choose whichever Alternative Cone you wish to use and screw it **all the way onto the Live Center.**

If you wish to Re-shape the Hard (Red) Cone it is best to do this by mounting it on a Chucky MT2 Arbor in your Headstock.

If you do not have a Chucky MT2 Arbor (although you really should have one because they are great) you can mount the Cone in a Scroll Chuck – just be careful of those jaws because they can and will hurt you! OUCH!

You will have about 1 1/8 inches from the point of the cone that can be re-shaped any more than that will turn it into a funnel.

When mounting the Soft Cone, don't be afraid to squish it by turning the handle on your Tailstock. You have to be the judge about how much pressure you will need to safely hold your workpiece.

The Soft Cone will return to its original shape – pretty cool huh?

If using either Alternative Cone on the Chucky MT2 Arbor, be sure to use the nut that was provided with the Arbor. This prevents the Cone from threading too far onto the arbor possibly breaking the Alternative Cone or getting it stuck on there for life - which is a problem you don't want to have.

**Anyhow, if you have a question feel free to call me or email me. The contact info is at the bottom of this page – my way of getting you to read all of the instructions!
I am here to help.**

Thank you for your Rubber Chucky purchase!

The safe use of any Rubber Chucky product is entirely the responsibility of the purchaser/user. If you do not agree with this, please return the Rubber Chucky product immediately for a full refund. Your use of any Rubber Chucky Products, LLC product will constitute your agreement to your responsibility.

WWW.RUBBERCHUCKY.COM

sales@rubberchucky.com

248-877-0828