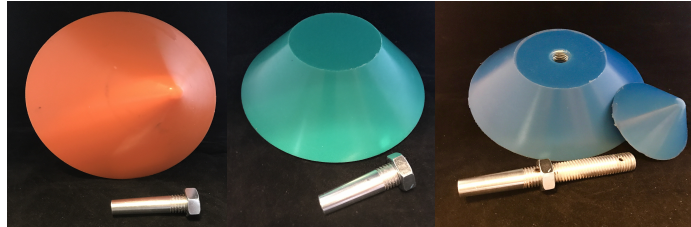


Jumbo Chucky Instructions

Hey – it took a lot of effort to write these instructions so that even I could understand them so
PLEASE READ THEM

The Jumbo Chuckies come in three versions respectively shown below – Jumbo Chucky, Jumbo No-Nose Chucky and Convertible Chucky. These are all pictured with Arbors.



Please read this!

If you are planning on using any Jumbo Chucky with an Arbor we recommend using a **DRAWBAR**. (Really, you should be using one with ANY Morse Taper) You are spinning a large mass of material and you don't want it coming out of your headstock! Trust me, I know! That is why we have a 1/4-20 threaded hole in the taper end of all of our Chucky Arbors. They weren't put there to make them look pretty – even though they do!

If you already have a 1/4-20 Drawbar set up – you are good to go. But, if you don't we offer the **OPTIONAL Drawbar Wingnut Chucky** – you will need to keep your local economy going by purchasing a 1/4-20 All-Thread Rod at your hardware store. Cut it to the appropriate length to fit through your headstock plus a couple inches for the Drawbar Wingnut Chucky to thread onto and 1" to thread into the arbor.

You can make your own Wingnut set up but ours is prettier and the work is done for you!

This is what our Drawbar Wingnut Chucky looks like by itself, installed in an arbor and installed in a headstock. They are easy to install and well worth the time.



If you purchased the Convertible Jumbo Chucky it came with our Drawbar Wingnut Chucky and our Special Arbor/Extension but you still have to get the All-thread Rod because it won't do much good if it just sits in a drawer.

Like most of our products the Jumbo Chuckies can be used mounted in a Scroll Chuck, on your Live Center (as long as it is the removable cone style) or in your Headstock with our Chucky MT2 Arbor*

***NOTE** The Jumbo Convertible Chucky utilizes an included Special Arbor/Extension and Drawbar Wingnut Chucky for use when using the Base and removable Cone or just the Base.

Jumbo Chuckies can also be used for Segmented Glue Ups (Segmenter's? You know those craftsmen with lots of patience). Tight Bond will sort of stick to the Jumbo Chucky but is easily removed. It is easiest to scrape or peel it off when dry or wipe it off when wet but we will leave that up to you.

Jumbo Convertible Chucky Instructions Only

(We call it Convertible because it converts between a Jumbo No-Nose Chucky and a Jumbo Chucky!)

If you didn't purchase the Jumbo Convertible you can skip this section. But if you do read it, you will be smarter and probably want to purchase one or be glad you did buy it in the first place!

When using the Jumbo Convertible Chucky **WITH** the **Cone**, you **MUST** use the included Special Arbor/Extension. The Chucky has two nuts inserted in the main body and one nut inserted in the Cone (that's the pointy thing!) . The Special Arbor/Extension comes with a stop nut on it.

DO NOT use without this nut - it STOPS the Jumbo Chucky from threading too far onto the Arbor/Extension.

Insert the special Arbor/Extension into your headstock. **GENTLY** tap it with a wood mallet etc. to "seat" the arbor into the spindle but do not use anything **METAL** as that could harm both the Arbor and or your spindle!

Check now – that nut on the Special/Extension is on it right? Make sure it didn't grow legs and walk away because if it did you may have to go to the hardware and purchase a 3/4-10 Jam Nut.

After the Arbor is properly installed in the spindle; thread the Chucky Body onto the Arbor and leave more than enough thread protruding beyond it to accommodate the Cone. Thread the cone onto the Arbor until it stops. and then thread the body toward the Cone until they meet.

To aid in threading the Base and Cone onto the Arbor; start threading first and then turn your lathe on to its lowest speed while firmly holding onto the Chucky. A little WD40 on the Arbor will make this process easier. It should easily thread onto the Arbor. Make sure before doing this that you have not cross threaded anything!

This step is important so please pay ATTENTION or you may ruin your Chucky!!

Thread the JAM NUT forward until it meets the base of the Chucky Body. This holds the whole shebang in place and prevents a lot of swearing and hard work if you thread the Chucky too far on the Special Arbor/Extension.

If you wish to remove the whole Chucky or just the Cone from the Special Arbor/Extension unscrew the Cone **FIRST** – then unscrew the body. You can use the threading process outlined above only run your lathe in reverse. Now put everything away and store with your other Rubber Chuckies – They like company!

If only using the base of the Jumbo Convertible Chucky you can remove it from the Special Arbor /Extension and mount it in a Scroll Chuck (or on the Live Center). If you want to use only the base with the Special Arbor/Extension then be sure the tip of the end of the Extension does not protrude beyond the Chucky. Failing to check for this could cause the tip of the arbor to run into your workpiece – not a pretty sight. Then be sure to run the Jam Nut up to the base of the Chucky so that it locks it in place.

Jumbo Chucky or Jumbo No-Nose Chucky Instructions

After all the above if you purchased the Jumbo Chucky or the Jumbo No-Nose Chucky you prevented eye strain from all of the instructions and can simply use them like any other Rubber Chucky! Lot's of pictures on the website to show you how! But here are a few tips.

If you are using it with your Scroll Chuck you know what to do.
If you are using it on your Live Center you may want to use the Jam Nut if needed.

If you are using it on one of our MT2 Arbors – **USE THE STOP NUT** (the Chucky Arbor came with one. One also comes with the Jumbo Chuckies because we are generous and just to be sure you have one. If you purchased the **OPTIONAL** Chucky MT2 Arbor it will have a Jam Nut already installed.

If you didn't purchase an arbor because you already have one you still get an extra Jam Nut that you can use until you find the other one you dropped. If you have no need for one of our Arbors (We really wish you would try one because they make life so much easier) or don't need the Jam Nut on your Live Center; then you can use the Jam Nut for a paperweight.

Remember the **OPTIONAL** Chucky MT2 Arbor can be used for other things as well. It can be used to hold a sanding disk or buff if they are mounted on a 1/4" shank.
Be sure to use that Drawbar when using the Chucky MT2 Arbor – it really is much safer!

We STRONGLY recommend using a Drawbar with any Jumbo Chucky.

As an incentive for reading all of these instructions and purchasing one of our Jumbo Chuckies the next time you order type **INSTRUCTIONS** (all CAPS) in the coupon code box and you will get 10% off your next entire order excluding shipping – this is good only one time! No cheating or telling your friends to enter this code for a discount – we know who purchased a Jumbo Chucky and it is only good if you purchased one. So there!

WHEW! That was a lot of reading – now go turn something fantastic or take a nap!

Please remember that if you have any questions concerning the use of your Rubber Chucky product to please either email us sales@rubberchucky.com or call us at 248.877.0828.

The safe use of any Rubber Chucky product is entirely the responsibility of the purchaser/user.

If you do not agree with this, please return the Rubber Chucky product immediately for a refund less shipping costs.

Your use of any Rubber Chucky Products, LLC product will constitute your agreement to your responsibility.

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